

## Inconel 601<sup>®</sup> (UNS N06601)

### Description

A high nickel (58-63%) alloy with 21%-25 chromium and the addition of aluminum. The nickel-chromium base provides outstanding oxidation resistance, further improved by the addition of the aluminum.

### Advantages

- ✓ Good mechanical strength
- ✓ Resistant to:
  - Embrittlement at elevated temperatures
  - Oxidation
  - Scaling
  - Carburization
  - Carbonitriding
  - sulfidization at elevated temperatures

### Limitations

- ✓ Do not use in vacuum furnaces

### Maximum exposure temperature

2300°F (1260°C)

### Thermal Conductivity

Low (11.2 W/mK at room temperature)

### Chemical composition

|    |           |
|----|-----------|
| Ni | 58%-63%   |
| Cr | 21%-25%   |
| Fe | Remainder |
| Al | 1.0%-1.7% |
| Si | 0.5%*     |
| Mn | 1%*       |
| Cu | 0.5%*     |
| C  | 1.0%*     |
| S  | 0.015%*   |

\*Maximum

### Typical applications

- ✓ Heat treating, including carburizing, nitriding and annealing furnaces
- ✓ Steel soaking pits
- ✓ Chemical processing, including heaters, preheaters and condensers
- ✓ Nitric acid production
- ✓ Incinerators
- ✓ Thermal reactors
- ✓ Exhaust sensors in aircraft and vehicles
- ✓ Blast furnaces
- ✓ Boiler tubes